



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-80168 W2
Job Sheet 185118



Part No: RBE117-80168 W2

Job Qty: 4 ea

Part Name: Main Rotor Hub Push Out Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-80168 W2 Rev. 0 IPP Rev. A 18.09.27 New issue DP Verify DD

Ship Via:

Reprint

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Small Fab-2		<i>7/10 DAS</i>
110	Small Fab	4 pcs	11/30/18	11/30/18	0.00	0.27	Small Fab-3		<i>58 DAS</i>
120	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC5		<i>9-89 30</i>
130	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		<i>DARAR 9-89</i>
140	QC21-FG	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Pick bag and tag.

Descriptions: 130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

DEC 20 2018

GA 133

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE117-80168 W2-1	Tool 1	4 Ea (1 ea)	90-Start up Operation	<i>5135219</i>
RBE117-80168 W2-2	Tool 2	4 Ea (1 ea)	90-Start up Operation	<i>5135508</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE117-80168 W2-1	4	4	0
	RBE117-80168 W2-2	4	4	0

Part Specifications

Specifications could not be found.

Plex 12/19/18 10:19 AM dart.leclair.mathieu

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S138899



Part: RBE117-80168 W2

Job No: 185118

Serial No/Batch: S138899

Revision: 0

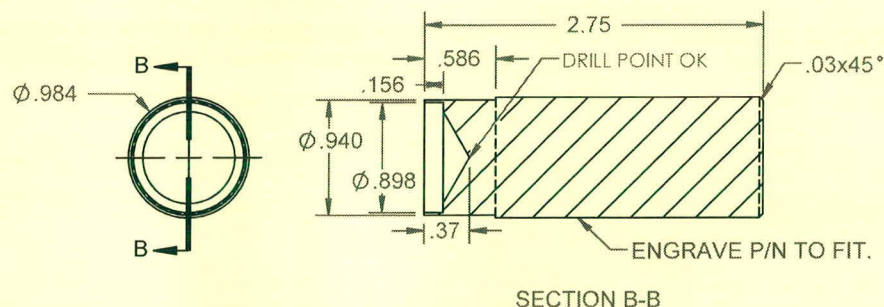
Inspector:

Exp Date:

Instructions:

Date: 12/19/18

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVE
001	001	001	001	001



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	TOOL 1	6061	Ø 1 x 2-7/8
			-2	1	TOOL 2	4140 Q&T	Ø 1 x 2-7/8
	ASSY #						

 RED BARN MACHINE	
TITLE M/R HUB MOUNTING TOOL	
DWG NO. RBE117-80168 W2	REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D. Wild</i> HEAT TREAT: SEE TOOL FINISH: SEE TOOL USED ON MODEL EUROCOPTER 145
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x .45" PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	DATE: 6-26-09
SHEET: 1 of 1	

